



## Date: 2014-01-10

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NO: GP158803

APPLICANT: (Code: CML001)

Carpenters Manufactory Limited Huang Jin Ji Industrial Zone Shang Jie Village, Qi Shi Town Dongguan City, Guangdong Province China

Attn: Candy

## **DESCRIPTION OF SAMPLE(S):**

One (1) style, two (2) pieces of submitted sample (photo attached at Appendix A) said to be: PLAY KITCHEN ITEM NO.: RP2A01 COUNTRY OF ORIGIN: CHINA COUNTRY OF DESTINATION: EUROPE, USA SUPPLIER/MANUFACTURER: CARPENTERS MANUFACTORY LIMITED

## **CONCLUSION:**

<u>Toys Regulations SOR/2011-17 under Canada Consumer Product Safety Act – Physical and</u> <u>Mechanical Test</u> Apart from clause 3, the submitted sample complied with the test requirement.

Toys Regulations SOR/2011-17 under Canada Consumer Product Safety Act – Flammability Test

The submitted sample complied with the test requirement.

<u>Toys Regulations SOR/2011-17 under Canada Consumer Product Safety Act – Toxic element content</u> The submitted sample complied with the test requirement.

<u>Consumer Products Containing Lead (Contact with mouth) Regulations SOR/2010-273 under Canada</u> <u>Consumer Product Safety Act</u> The submitted sample complied with the test requirement.

<u>Phthalates Regulation SOR/2010-298 under Canada Consumer Product Safety Act: Phthalates content</u> The submitted sample complied with the test requirement.

Approved Signatory: Feng Jun en, Xiao Wan Li ATEST OF Lab Manager General Manager

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## **DATE OF SAMPLES RECEIVED:**

2013-11-26, 2013-12-09

## **INVESTIGATIONS REQUESTED:**

Toys Regulations SOR/2011-17 under Canada Consumer Product Safety Act

- Physical and mechanical tests
- Flammability tests
- Toxic elements content
- Total lead content
- Phthalates content

## DATE TESTED:

2013-11-26 to 2014-01-09

## AGE GRADING:

The sample was age graded with the marking of "Small Parts. Not for children under 3 years". The applicant also requested it to be tested according to the age grade of 36 months and up.

## **AGE GRADING FOR TESTING:**

36 months and up.

## **TEST RESULTS:**

1. <u>Physical and mechanical tests</u> Ref.: Toys Regulations SOR/2011-17, Canada Consumer Product Safety Act

Applicable	Description	<u>Result</u>
<u>Clause</u> 3	Official languages	*
C	Mechanical hazards	
8	Exposed metal edges	Pass
10	Plastic edges	Pass
11	Wood	Pass
13	Fasteners	Pass
19	Sound-Producing Toys	Pass
21	Cellulose nitrate detection	See 2.1

\* = The Toys Regulation Stated that: 'Any written statement or warning required by the these Regulations must appear in both English and French'. No French / English information was found on the tested sample.

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Use and abuse testing:

<u>Applicable</u>	
Clause	Description
Schedule 1 M00.1	Small parts cylinder
M00.2	Sharp edges
M00.3	Sharp points
M01.1	Reasonable foreseeable use
	Drop test
	Push/pull test
M04	Test method to determine the noise level of toys

## <u>Toxic elements analysis</u> Ref.: Toys Regulations SOR/2011-17, section 23 Method used: Inductively Coupled Plasma-Optical Emission Spectrometer

#### 3.1 <u>Total lead and mercury analysis</u>

Paint materials (on dried film) (see Remark 1)

- (a) Bright red (A1Y)
- (b) Orange (A2Y)
- (c) Dark green (A5Y)
- (d) Light green (A6Y)
- (e) Dark brown (A10Y)
- (f) White (A14Y)
- (g) Black (A19Y)

Plastic materials

- (h) Play kitchen: flesh plastic (see Remark 7)
- (i) Play kitchen: transparent plastic part (see Remark 6)
- (j) Play kitchen: translucent door holder (see Remark 6)
- (k) Play kitchen: light coffee knob/white basin (see Remark 8)

	<u>(a)~(k)</u>	<u>Limit</u>
Total lead	<10mg/kg	90mg/kg
Total mercury	ND	ND

ND = Not detected (<1mg/kg)

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## 3.2 Soluble toxic elements analysis

#### Coating materials

- (a) Play kitchen: bright red (A1Y) (see Remark 2)
- (b) Play kitchen: orange (A2Y) (see Remark 2)
- (c) Play kitchen: dark green (A5Y) (see Remark 3)
- (d) Play kitchen: light green (A6Y) (see Remark 2)
- (e) Play kitchen: dark brown (A10Y) (see Remark 3)
- (f) Play kitchen: white (A14Y) (see Remark 3)
- (g) Play kitchen: black (A19Y) (see Remark 7)

Plastic materials

- (h) Play kitchen: flesh plastic (see Remark 7)
- (i) Play kitchen: transparent plastic part (see Remark 6)
- (j) Play kitchen: translucent door holder (see Remark 6)
- (k) Play kitchen: light coffee knob
- (l) Play kitchen: white basin

	<u>(a)~(l)</u>	<u>Limit</u>
Soluble antimony	< 0.0025%	0.1%
Soluble arsenic	< 0.0025%	0.1%
Soluble barium	< 0.0025%	0.1%
Soluble cadmium	< 0.0025%	0.1%
Soluble selenium	< 0.0025%	0.1%

Total lead content in mouth-contact articles

Ref.: Consumer Products Containing Lead (Contact with mouth) Regulations SOR/2010-273 Method used: Inductively Coupled Plasma-Optical Emission Spectrometer

Wooden materials

4.

- (a) Play kitchen: flesh wood (see Remark 2)
- (b) Play kitchen: light flesh plywood (see Remark 2)
- (c) Play kitchen: deep flesh fibreboard (see Remark 7)

Metallic material (non-small part) (see Remark 7)

(d) Play kitchen: silver metal screw

	<u>(a)~(d)</u>	<u>Limit</u>
Total lead	<10mg/kg	90mg/kg

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 5. <u>Phthalates content</u> Ref.: Toys Regulations SOR/2011-17, section 27(3d) and Phthalates Regulation SOR/2010-298 Method used: Gas Chromatography Mass Spectrometer

#### Plastic materials

- (a) Play kitchen: flesh plastic (see Remark 7)
- (b) Play kitchen: transparent plastic part (see Remark 6)
- (c) Play kitchen: light coffee knob/white basin (see Remark 4)
- (d) Play kitchen: translucent door holder (see Remark 6)

	<u>(a)~(d)</u>	<u>Limit</u>
Di (2-ethylhexyl) phthalate (DEHP)	Not Detected	1000mg/kg
Benzyl-n-butyl phthalate (BBP)	Not Detected	1000mg/kg
Di-n-butyl phthalate (DBP)	Not Detected	1000mg/kg
Diisononyl phthalate (DINP)	Not Detected	1000mg/kg*
Diisodecyl phthalate (DIDP)	Not Detected	1000mg/kg*
Di-n-octyl phthalate (DNOP)	Not Detected	1000mg/kg*

#### Plastic material

(e) Play kitchen: white plastic particle (see Remark 6)

	<u>(e)</u>	<u>Limit</u>
Di (2-ethylhexyl) phthalate (DEHP)	Not Detected	1000mg/kg
Benzyl-n-butyl phthalate (BBP)	Not Detected	1000mg/kg
Di-n-butyl phthalate (DBP)	Not Detected	1000mg/kg

- \* = The content of each phthalate above shall not be greater than 1000mg/kg by mass of the plasticised material which can be placed in the mouth of children under 4 years of age.
- Notes: Method detection limit = 100mg/kg

#### Remark 1:

The test results are transferred from the test report GP158736 which issued on 2013-11-26.

#### Remark 2:

The test results are transferred from the test report GP158739 which issued on 2013-11-29.

#### Remark 3:

The test results are transferred from the test report GP158773 which issued on 2013-12-18.

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#### Remark 4:

The test results are transferred from the test report GP158801 which issued on 2014-01- .

## Remark 5:

The test results are transferred from the test report GP158819 which issued on 2013-12-24.

## Remark 6:

The test results are transferred from the test report GP158831 which issued on 2014-01-09.

#### Remark 7:

The test results are transferred from the test report GP158859 which issued on 2013-12-24.

## Remark 8:

As required by client, the specimens were mixed into one for test. When testing, equal weight of each sample was used. In this circumstance, the lowest individual sample weight was used to calculate the test result.



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Appendix A



PHOTOGRAPH(S) OF THE SAMPLE \*\*\*\*\*\*\* End of Document \*\*\*\*\*\*

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